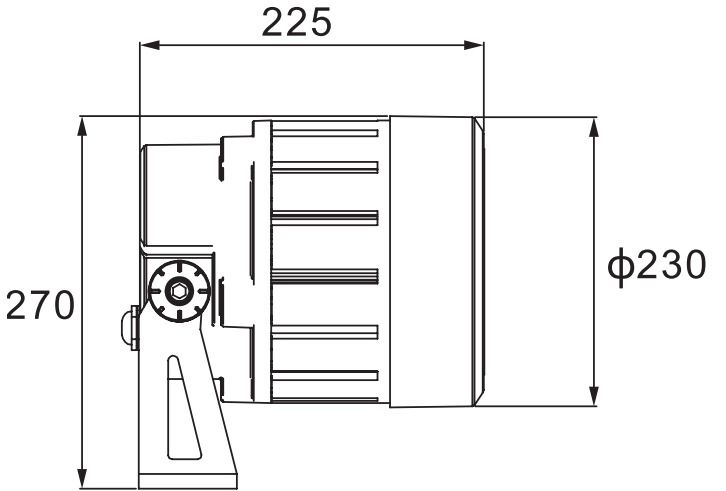
225
270
ϕ230